

Date: Friday, 7/4/2008 8:45:37 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE ARM ASSY
Job Number : 40242	
Estimate Number : 13441	
P.O. Number :	Part Number : PB674300137
This Issue : 7/4/2008 S.O. No. :	Drawing Number : B6743001 P.15
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B1
Previous Run :	Material :
Written By : <u>JA 08 07 04</u>	Due Date : 7/10/2008 Qty: 5 Um: Each
Checked & Approved By : <u>JA 08 07 04</u>	
Comment : Est Rev: A 08-06-26 new issue DD verified by: ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001125	Clevis
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Clevis

batch: ~~M106734~~ 323993

JA 08 07 08 5

2.0	PB6743001343	Tube Arm
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Tube Arm

batch: ~~M106734~~ 40297

JA 08 07 08 5

3.0	240107	SPRING SLOTTED PIN
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

SPRING SLOTTED PIN

batch: ~~M17250~~

JA 08 08 12 5

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- assemble by drilling thru both -125 and -343 as per dwg

2- install spring slotted pin as per dwg

JA 08 08 12 5

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

JA 08 08 12 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 8:45:37 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE ARM ASSY

Job Number: 40242

Part Number: PB674300137

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M102316



(5X)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

3:30
of

OVEN TEMPERATURE:

320

FINISH TIME:

4:00

M-1 08/08/12

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



MS



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-02-13

(X5)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat Ewers

MF 08-08-26

9.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/27

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-26

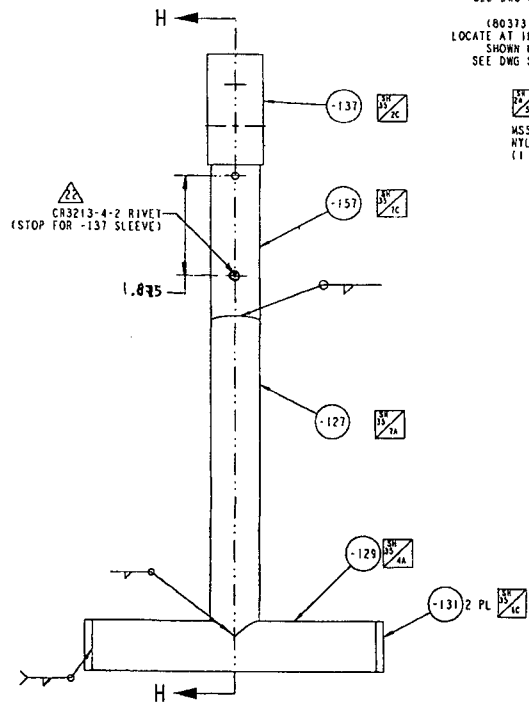
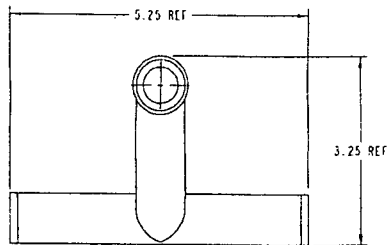
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

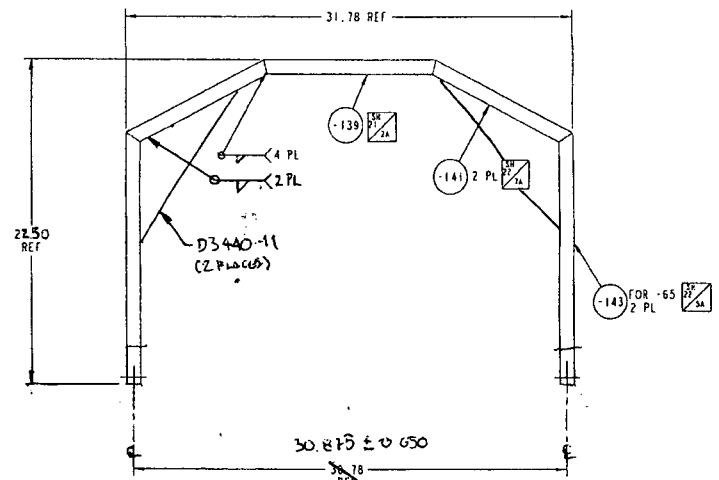
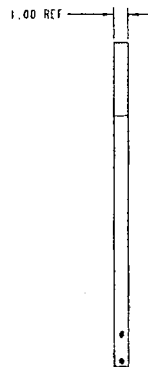
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



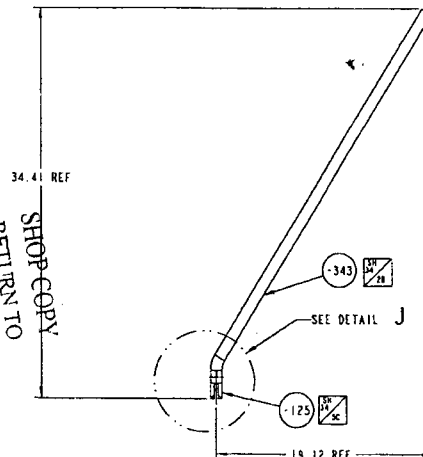
① -63 SHORT T-HANDLE ASSEMBLY
SCALE 1.000



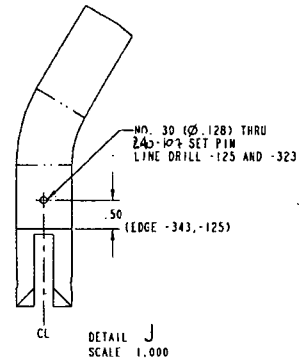
RELEASED
06 of 20

① -64 BASE ASSEMBLY (SHOWN)
(COMMERCIAL VERSION)
SCALE 0.250

① -47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN)
(CANADIAN VERSION)



① -37 TUBE ARM ASSEMBLY
SCALE 0.200



PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75052

SIZE	DATE	REV	NO.
D	OSUV8	B67-43001	81
SCALE	BY	SHEET	15 OF 85

NO. 40443
WORK ORDER
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SUBJECT TO AMENDMENT
WITHOUT NOTICE

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

